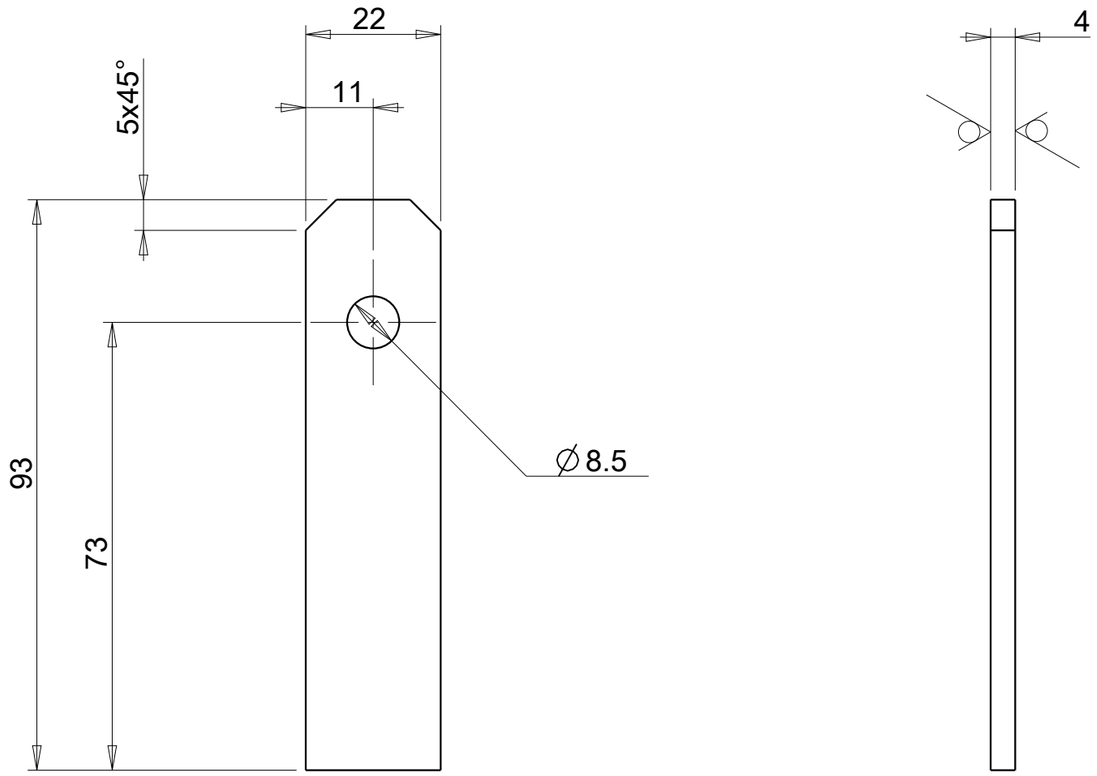
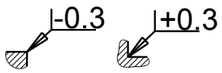


Edge without dimension according to DIN ISO 13715

Ra 12.5



TS 12708 Steel Casting	
<1000	6,0 / 0,8
<630	4,0 / 0,7
<400	3,0 / 0,6
<250	3,0 / 0,4
100	2,0 / 0,3
40	1,5 / 0,2
L mm	Raw / Form
Nom. Size	Class

ISO 2768 General Tolerance	
<4000	2,0 / 0,4
<2000	1,2 / 0,4
<1000	0,8 / 0,3
<400	0,5 / 0,3
30-120	0,3 / 0,2
2-30	0,2 / 0,1
L mm	m ± / K ±
Nom. Size	Class

ISO 13920 Welded Construction	
>20000	9,0 / 8,0
<20000	8,0 / 7,0
<16000	7,0 / 6,0
<12000	6,0 / 5,0
<8000	5,0 / 4,0
<4000	4,0 / 3,0
<2000	3,0 / 2,0
<1000	2,0 / 1,5
<400	1,0 / 1,0
30-120	1,0 / 0,5
2-30	1,0 / 0,5
L mm	A ± / E ±
Nom. Size	Class

STEEL SHEETS NOTES:

Thermal cutting - Classification of thermal cuts - Geometrical product specification and quality tolerances According to EN ISO 9013 - 231

Hot-rolled steel plates 3 mm thick or above - Tolerances on dimensions and shape According to EN10029 - B

Technical Specifications	-					
Technical Document	-					
Fixture/Mould Asset ID.	-					
Coating/Heat Tre./Roughness	-					
Paint/Color	-	Modf.No	Modification Description	Date	Sign	

No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağirlik Weight (Kg)
				S355J2 EN 10025		0.1

ISO 1302 ISO 8015 EN 22553			General Tol.	ISO 2768	f ☐ m ☒ H ☐ K ☒
EN 15085-2 Certification Level	CL1 ☐ CL2 ☐ CL3 ☐ CL4 ☐		Weld Prod.	ISO 13920	A ☒ B ☐ E ☒ F ☐
			Cast Steel	ISO 12708	Lm2 ☐ Lr2 ☐ Sm2 ☐ Sr2 ☐
Approved	P.Farina		Scale		
Checked	M.Borlo		1:1		
Prepared	S.Ponzo				
TYP	Flange				
Date:14/11/18				Sheet:1/1	Size:A3 Rev:00

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